



HARZ Labs
MATERIALS FOR 3D PRINTING

HARZ Labs Model Grey

Material Technical Data Sheet (TDS)

Version 1.4 / EN
29 June 2026

SECTION 1: DESCRIPTION AND APPLICATION

Model Gray is a durable, non-shrinking material designed for printing models with high requirements for physical and mechanical properties.

SECTION 2: MATERIAL PROPERTIES

2.1 Characteristics of liquid

Tested property	Standard/Method	Result (Metric)
Color	-	Grey
Odor	-	Weak
Density	ASTM D1298	$1.1 \pm 0.1 \text{ g/cm}^3$
Viscosity (25 °C)	ASTM D2393	$675 \pm 325 \text{ mPa}\cdot\text{s}$

2.2 Mechanical properties

Tested property	Standard/Method	Result (Metric)
Flexural Strength	ASTM D790	$130 \pm 20 \text{ MPa}$
Flexural Modulus	ASTM D790	$2400 \pm 200 \text{ MPa}$
Ultimate Tensile Strength	ASTM D638	$70 \pm 5 \text{ MPa}$
Tensile Modulus	ASTM D638	$650 \pm 500 \text{ MPa}$
Elongation at Break	ASTM D638	$10 \pm 3 \%$
Hardness	ASTM D2240	$80 \pm 3 \text{ Shore D}$
Charpy Impact (Unnotched)	ASTM D4812	$7 \pm 3 \text{ kJ/m}^2$
HDT @ 0.45 MPa	ASTM D648	$85 \pm 3 \text{ }^\circ\text{C}$
HDT @ 1.82 MPa	ASTM D648	$65 \pm 3 \text{ }^\circ\text{C}$

2.3 Special parameters

Tested property	Standard/Method	Result
Solubility (24h)	ASTM D3132	$\leq 0.01 \%$
Sorption (24h)	ASTM D570	$\leq 0.47 \%$

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