

Replacing the Nozzle Wiper

How and when to replace the nozzle wiper

What is replacing the Nozzle Wiper

The Nozzle Wiper is a flexible tool mounted on the edge of the waste chute to clean the nozzles before printing.



You can purchase it at our store here: [Nozzle Wiper](#) [🔗](#)

When to use this guide?

Replace the Nozzle Wiper when it is deformed or cracked.

Tools and materials needed

- nozzle wiper
- H2.0 Allen key

Safety warning and Machine state before starting operation

Power off the printer.

Operation guide

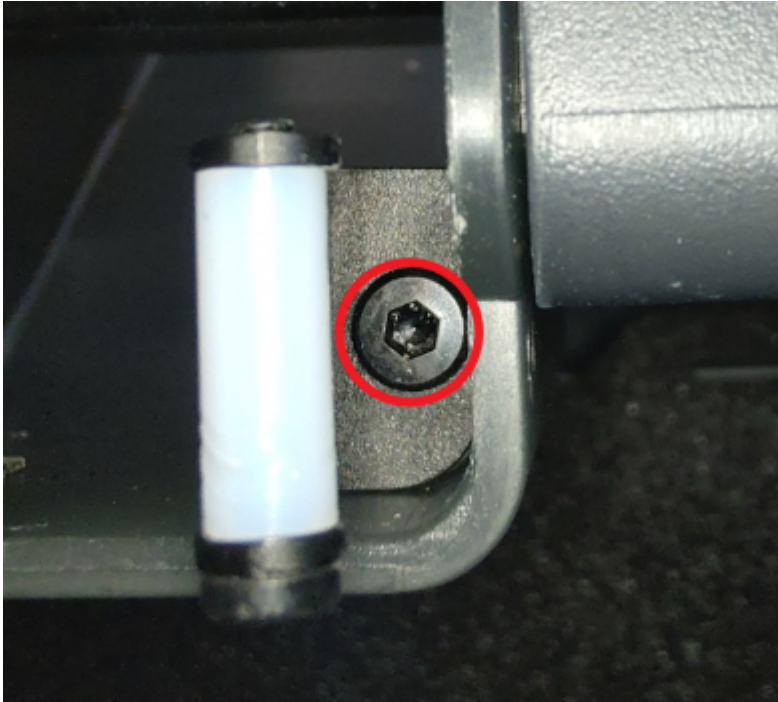
Step 1 - Remove the top glass cover

Power off the printer and remove the top glass cover. Move the tool head out of the chip chute for better access to the Nozzle Wiper.



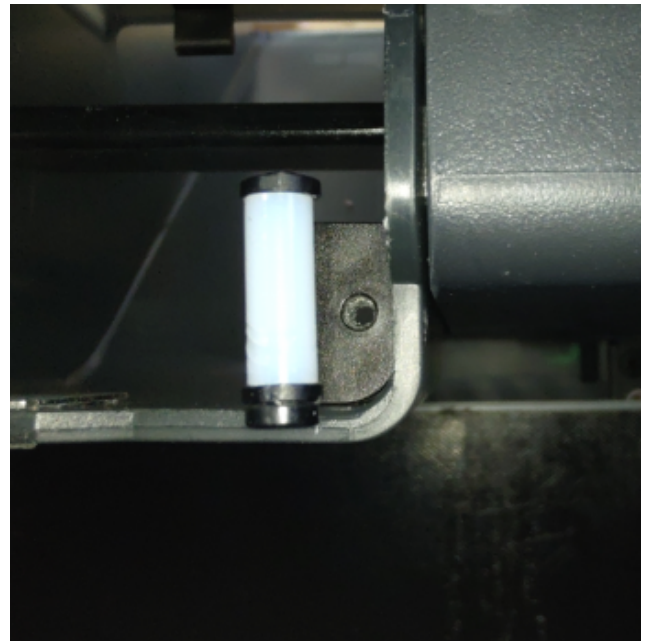
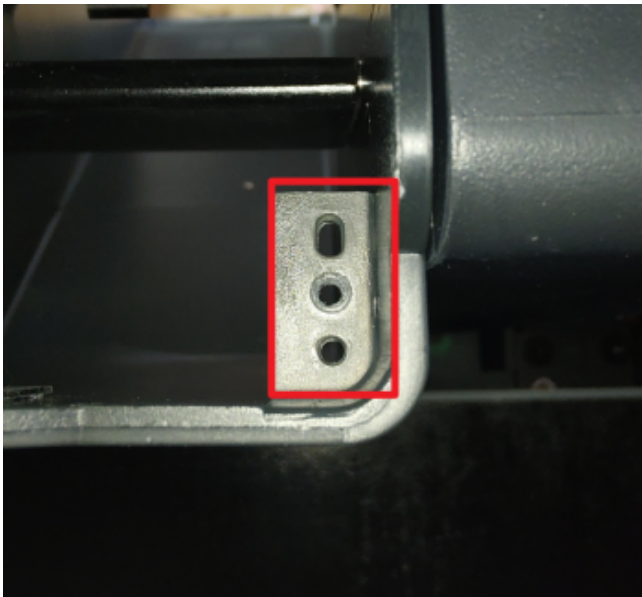
Step 2 - Remove the old Nozzle Wiper

Remove 1 screw and remove the Nozzle Wiper.



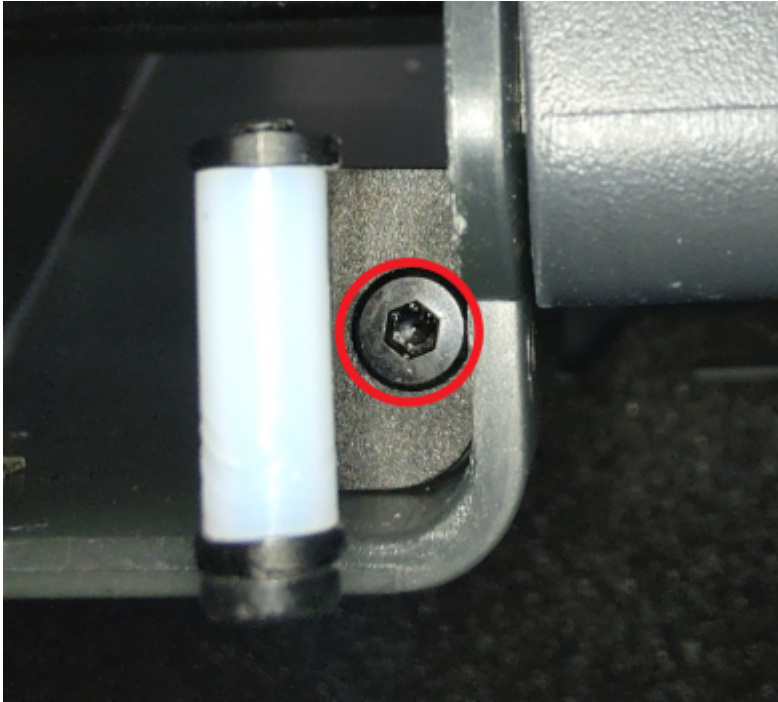
Step 3 - Install the new Nozzle Wiper

Install the new Nozzle Wiper in its place.



Step 4 - Fixed the Nozzle Wiper

Screw in 1 screw and put back the glass cover.



To verify completion/success

Check that the Nozzle Wiper and screws are properly seated.

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