

Model	Material	Action	Thicknes	Power	Power in LaserGRBL	Speed(mm/min)	Cycles	Remarks
Ray5 miniS 2.5W	Basswood	Engrave	-	90%	900	2500	1	In LightBurn, you need to change the Line Interval to 0.05mm for filling and image engraving, and change the quality to 20 Lines/mm in LaserGRBL.
Ray5 miniS 2.5W	Paulownia wood	Engrave	-	90%	900	5000	1	
Ray5 miniS 2.5W	Solid wood	Engrave	-	80%	800	2300	1	
Ray5 miniS 2.5W	MDF	Engrave	-	80%	800	5000	1	
Ray5 miniS 2.5W	GRay cardboard	Engrave	-	80%	800	5000	1	
Ray5 miniS 2.5W	Alumina(black)	Engrave	-	80%	800	4000	1	
Ray5 miniS 2.5W	Pearlescent paper	Engrave	-	80%	800	3000	1	
Ray5 miniS 2.5W	Red Cardboard	Engrave	-	80%	800	4000	1	
Ray5 miniS 2.5W	Kraft paper	Engrave	-	90%	900	5000	1	
Ray5 miniS 2.5W	Corrugated paper	Engrave	-	80%	800	8000	1	
Ray5 miniS 2.5W	Acrylic(black)	Engrave	-	80%	800	3500	1	
Ray5 miniS 2.5W	Denim	Engrave	-	85%	850	4000	1	
Ray5 miniS 2.5W	Leaves	Engrave	-	75%	750	4200	1	
Ray5 miniS 2.5W	Leather	Engrave	-	80%	800	3800	1	
Ray5 miniS 2.5W	Basswood	Cut	2mm	100%	1000	100	2	
Ray5 miniS 2.5W	Basswood	Cut	3mm	100%	1000	100	3	
Ray5 miniS 2.5W	Basswood	Cut	4mm	100%	1000	100	3	
Ray5 miniS 2.5W	Basswood	Cut	5mm	100%	1000	100	6	
Ray5 miniS 2.5W	Leather	Cut	2mm	100%	1000	100	1	
Ray5 miniS 2.5W	Kraft paper	Cut	0.1mm	100%	1000	2000	1	
Ray5 miniS 2.5W	Leaves	Cut	0.3mm	100%	1000	1000	1	
Ray5 miniS 2.5W	Red Cardboard	Cut	0.25mm	100%	1000	1000	1	
Ray5 miniS 2.5W	Pearlescent paper	Cut	0.15mm	100%	1000	800	1	
Ray5 miniS 2.5W	Acrylic (black)	Cut	3mm	100%	1000	100	5	
Ray5 miniS 3.5W	Basswood	Engrave	-	80%	800	3000	1	

Ray5 miniS 3.5W	Paulownia wood	Engrave	-	80%	800	6000	1	In LightBurn, you need to change the Line Interval to 0.05mm for filling and image engraving, and change the quality to 20 Lines/mm in LaserGRBL.
Ray5 miniS 3.5W	Solid wood	Engrave	-	90%	900	6000	1	
Ray5 miniS 3.5W	MDF	Engrave	-	90%	900	3000	1	
Ray5 miniS 3.5W	GRay cardboard	Engrave	-	50%	500	4000	1	
Ray5 miniS 3.5W	Alumina (black)	Engrave	-	50%	500	6000	1	
Ray5 miniS 3.5W	Pearlescent paper	Engrave	-	80%	800	5000	1	
Ray5 miniS 3.5W	Red Cardboard	Engrave	-	50%	500	6000	1	
Ray5 miniS 3.5W	Kraft paper	Engrave	-	80%	800	10000	1	
Ray5 miniS 3.5W	Corrugated paper	Engrave	-	90%	900	10000	1	
Ray5 miniS 3.5W	Acrylic (black)	Engrave	-	80%	800	5000	1	
Ray5 miniS 3.5W	Denim	Engrave	-	70%	700	4000	1	
Ray5 miniS 3.5W	Leaves	Engrave	-	60%	600	4000	1	
Ray5 miniS 3.5W	Leather	Engrave	-	70%	700	4000	1	
Ray5 miniS 3.5W	Basswood	Cut	2mm	100%	1000	100	1	
Ray5 miniS 3.5W	Basswood	Cut	3mm	100%	1000	300	2	
Ray5 miniS 3.5W	Basswood	Cut	4mm	100%	1000	200	2	
Ray5 miniS 3.5W	Basswood	Cut	5mm	100%	1000	150	4	
Ray5 miniS 3.5W	Basswood	Cut	8mm	100%	1000	100	10	
Ray5 miniS 3.5W	Paulownia wood	Cut	12mm	100%	1000	100	10	
Ray5 miniS 3.5W	Solid wood	Cut	9mm	100%	1000	100	8	
Ray5 miniS 3.5W	Acrylic (black)	Cut	3mm	100%	1000	100	3	
Ray5 miniS 3.5W	Leather	Cut	2mm	100%	1000	250	1	
Ray5 miniS 3.5W	Kraft paper	Cut	0.1mm	100%	1000	4000	1	
Ray5 miniS 3.5W	Leaves	Cut	0.3mm	100%	1000	3000	1	
Ray5 miniS 3.5W	Red Cardboard	Cut	0.25mm	100%	1000	2000	1	
Ray5 miniS 3.5W	Pearlescent paper	Cut	0.15mm	100%	1000	1500	1	