

# Anycubic Photon Mono 4 Ultra

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Mono 4 Ultra uses advanced COB light source integrated with Fresnel lens, after precise optical adjustment, to achieve uniform purple light irradiation within a small angle of 3°, ensuring no straylight interference on the 7" 10K black and white screen. Combining the 10K (9024\*5120px) high-resolution screen, Mono 4 Ultra controls the model tolerance within the range of  $\pm 0.01-0.05\text{mm}$ , making even the slightest differences clearly visible, ensuring that every detail of the model is accurately carved.

## Product Information



# Anycubic Photon Mono 4 Ultra

## Product Details



### Machine Leveling

4-point manual leveling

### Printing Speed

Standard Resin 0.1mm layer height:  
80mm/h peak speed  
High Speed Resin 0.1mm layer height:  
120mm/h peak speed

### Machine Weight

5kg / 11lb.

### Printing Volume

2.2L/74.4oz.



## Machine Dimensions

9.29\*9.09\*16.93in. /  
236\*231\*430mm(HWD)

## Printing Dimensions

6.04\*3.42\*6.48in. /  
153.4\*87.\*165mm (HWD)

## Quick Start

- ▶ [Photon Mono 4 Ultra-Quick start guide](#)
- ▶ [Photon Mono 4 Ultra-Unboxing video](#)
- ▶ [Photon Mono 4 Ultra-Packing process](#)
- ▶ [Photon Mono 4 Ultra-Leveling guide](#)
- ▶ [Photon Mono 4 Ultra-Printer binding guide](#)
- ▶ [Photon Mono 4 Ultra-Firmware update guide](#)
- ▶ [Photon Mono 4 Ultra-WIFI connection guide](#)
- ▶ [Photon Mono 4 Ultra-Mechanical calibration guide](#)

## Troubleshooting

- ▶ [Photon Mono 4 Ultra-FAQ](#)
- ▶ [Photon Mono 4 Ultra-Model non-stick printing platform](#)
- ▶ [Photon Mono 4 Ultra-Device cannot connect to the network](#)
- ▶ [Photon Mono 4 Ultra-Printer does not recognize USB](#)
- ▶ [Photon Mono 4 Ultra-Z axis limit switch not working properly](#)

## Maintenance

- ▶ [Photon Mono 4 Ultra-Maintenance suggestions](#)
- ▶ [Photon Mono 4 Ultra-Z axis screw cleaning guide](#)
- ▶ [AirPure 2.0 Installation Instructions](#)

## Part Replacement

### ACF film

- ▶ [Photon Mono 4 Ultra-ACF film replacement guide](#)

## LCD Screen

- ▶ [Photon Mono 4 Ultra-LCD screen replacement video](#)

## Motherboard

- ▶ [Photon Mono 4 Ultra-Motherboard Replacement video](#)

## Strain Gauge

- ▶ [Photon Mono 4 Ultra-Strain Gauge replacement guide](#)

## WiFi Antenna

- ▶ [Photon Mono 4 Ultra-WiFi Antenna replacement guide](#)

## Fresnel Lens

- ▶ [Photon Mono 4 Ultra-Fresnel Lens replacement guide](#)

## lead screw motor

- ▶ [Photon Mono 4 Ultra-Lead screw motor replacement guide](#)

## Firmware

- ▶ [Photon Mono 4 Ultra - Firmware Update Log](#)



## Manual

- ▶ [Photon Mono 4 Ultra-EN](#)
- ▶ [Photon Mono 4 Ultra-DE](#)
- ▶ [Photon Mono 4 Ultra-ES](#)
- ▶ [Photon Mono 4 Ultra-FR](#)



- ▶ [Photon Mono 4 Ultra-IT](#)
- ▶ [Photon Mono 4 Ultra-JP](#)
- ▶ [Photon Mono 4 Ultra-RU](#)

## Slicer Software

- ▶ [Windows](#) 
- ▶ [Mac](#) 
- ▶ [Software manual](#)

## Test Files

- ▶ [R\\_E\\_R\\_F.pm4u](#)
- ▶ [test\\_default\\_resin\\_fast.pm4u](#)
- ▶ [test\\_high\\_speed\\_resin.pm4u](#)
- ▶ [test\\_max\\_default\\_resin\\_fast.pm4u](#)
- ▶ [test\\_max\\_high\\_speed\\_resin.pm4u](#)

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